

Work Order ID 65474

Tuesday, January 18, 2011 10:26:18 AM



Page 1

Item ID: D3761-1-041

Accept



Setup Start



Revision ID:

Stop



Item Name: HOOK & LOOP STRIP

Start Date: 1/18/2011 Start Qty: 27.00

Required Date: 1/18/2011 Req'd Qty: 27.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

CMF

Date: 1-01-18

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3761

Rev A

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

1-11/01/18

(33)

110

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

CUT D3761-1 PER DRWG D3761 REV.A 4.125"

1-11/01/18

(33)

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Sublot 18

count
(+33)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 65474

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Page 2

Item ID: D3761-1-041

Accept



Setup Start



Revision ID:

Item Name: HOOK & LOOP STRIP

Stop



Start Date: 1/18/2011 Start Qty: 27.00



Cust Item ID:

Required Date: 1/18/2011 Req'd Qty: 27.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: 297A

0.00



Packaging

Memo

0.00

Packaging

1/18/11 (33)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

1/19/11

MF
11-01-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

Tuesday, January 18, 2011 10:26:16 AM

Page 1

Work Order ID: 65474



Parent Item: D3761-1-041



Parent Item Name: HOOK & LOOP STRIP


Start Date: 1/18/2011

Required Date: 1/18/2011

Start Qty: ~~27.00~~ 33

Required Qty: 27.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3761-1  HOOK & LOOP STRIP		Manufactured	No				f	15.2090		9.45 11.34			



CU

Location

Loc Qty

Loc Code

ST245

15.209

55429

0.359

56400

14.85

~~55429~~ 5.84
56400 5.5 P/121

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING

#65474

PART NUMBER: D3761-X-YYY

WHERE: X = HOOK & LOOP STRIP PER TABLE BELOW

YYY= LENGTH IN INCHES, WHERE LAST NUMBER IS IN EIGHTHS OF AN INCH

EXAMPLE: 2" WIDE BLACK SELF-GRIP HOOK & LOOP STRIP 4 1/8" LONG = D3761-1-041

DART P/N	WIDTH (in)	MATED THICKNESS (in)	COLOUR	McMASTER-CARR P/N
D3761-1-YYY	2.0	0.12	BLACK	94905K72 94905K73 94905K114 94905K119 94905K125

D3761-X-YYY SELF-GRIP HOOK & LOOP STRIP

RELEASED
08.03.27

NOTES:

- 1) MATERIAL: CUT TO LENGTH FROM ROLL
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

A	NEW ISSUE	LE	08.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. REV. A	
MFG. APPR.		D3761 SHEET 1 OF 1	
APPROVED		TITLE SCALE	
DE APPR.		SELF-GRIP HOOK & LOOP STRIP NTS	
DATE	08.03.05		
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W/O:		WORK ORDER CHANGES					
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